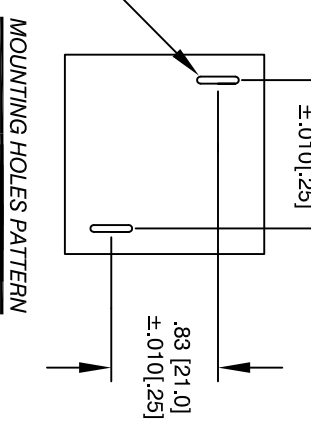
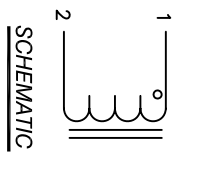
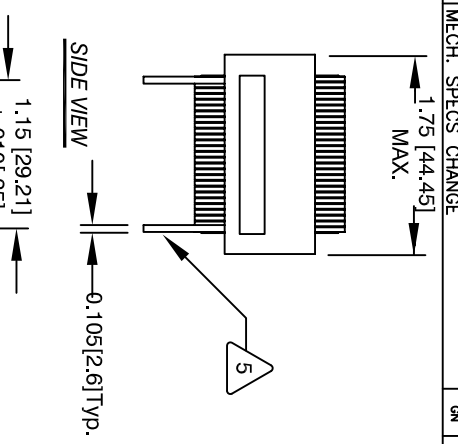
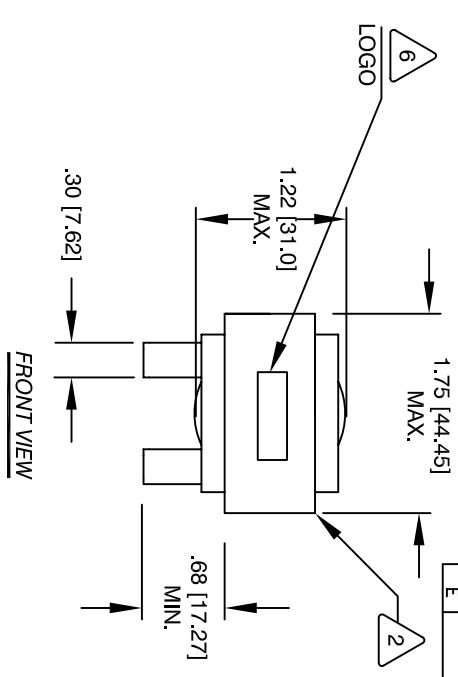


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REVISION HISTORY

REV	ECN	DESCRIPTION	BY	DATE	CHK	DATE
D		PRODUCTION RELEASE	BUN	6/06/07	JLJU	6/06/07
D1		UPDATED SPECIFICATIONS	GN	2/07/11	JLJU	2/07/11
D2		UPDATED SPECIFICATIONS	AK	6/18/12	JLJU	6/18/12
E		MECH. SPECS CHANGE	GN	8/13/12	AK	8/13/12

- 8 BUILT TO ROHS COMPLIANCE AND LEAD FREE.
- **IMPORTANT**
TO ACHIEVE THE DESIRED INDUCTANCE AND DCR THE CORES MUST TOUCH EACH OTHER
- 7 WHERE SHOWN, USING A PERMANENT MARKING METHOD MARK PART NUMBER AND REVISION APPROX OVER CORES, (PER NOTE 2)
- 6 APPLY EPOXY ON MATINGS SURFACES AND WRAP TAPE
FLUSH TO THE COIL EDGE, AS SHOWN
- 5 REMOVE INSULATION AND TIN LEADS
- 4 PRE FORMED FLAT HELICAL COIL, HELIX WOULD EVENLY SPACED CONSTRUCTION



- 3 UNFINISHED WITH DOLPH EPOXY: UNIBON OR CWS APPROVED PART OUTER WRAP: 3M GLASS CLOTH OR CWS APPROVED PART WIRE: UL RECOGNIZED 200°C RATED MAGNET WIRE CORE: SENDUST/KOOLMU POWDER CORE @ 300°C
- 1 INSULATION CLASS 200°C REQUIRED MATERIAL: UL RECOGNIZED 94V-0 FOR FLAMMABILITY

NOTES: UNLESS OTHERWISE SPECIFIED, READ FROM BOTTOM UP.

QTY	CODE IDENT	MFG. P/N	DESCRIPTION	ITEM NO.
			PARTS LIST	
	AUTOCAD	X		
	SOLIDWORKS			
	SIGN	DATE		
	DRWNN	BUN	6/06/07	
	CHKDD	JLJU	6/06/07	
	ENGR	KSUM	6/06/07	
	APPR	JLJU	6/06/07	
TITLE:		Helical Output Inductors		
SIZE		180 Amps		
SCALE		E70340-010		
SHEET		1 OF 1		