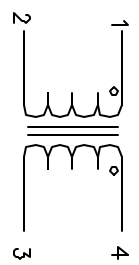


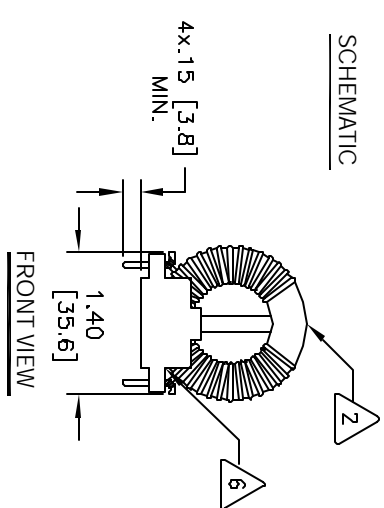
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REVISION HISTORY

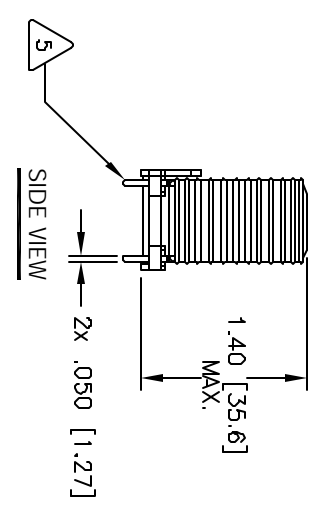
REV	ECN	DESCRIPTION	DATE	BY	CHK	DATE
A		PRE-PRODUCTION RELEASE	3/27/03	TKK		



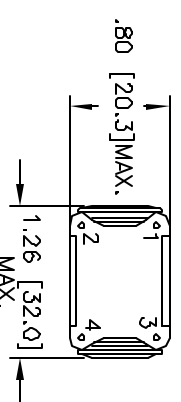
SCHEMATIC



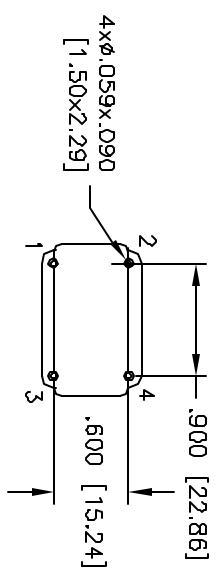
FRONT VIEW



SIDE VIEW



BOTTOM VIEW



MOUNTING HOLES PATTERN

5 REMOVE INSULATION AND SOLDER TO BOBBIN LEADS

6 APPLY EPOXY 2 PARTS 8265-S A&B (600°F 315°C)
WHERE SHOWN, USING A PERMANENT MARKING METHOD
MARK PART NUMBER AND REVISION IN (BLACK) APPROX

WIND BOTH COILS EVENLY SPACED

4 CONSTRUCTION:
INSURE INTEGRITY OF WINDING SEPARATION
HI-POT TEST FOR INTERWINDING ISOLATION, 1250VDC TO
DCR= MEASURED USING QUADTECH 2200
L= MEASURED AT 10 KHz, <1 Vrms;
3 SPECIFICATIONS:

2 WIRE: UL RECOGNIZED 200' RATTING MAGNET WIRE
CWS BYTEMARK OR OTHER APPROVED PART
CORE: COATED FERRITE TOROID, HIGH PERM MNZN

1. RATING CLASS B (130°) REQUIRED
MATERIAL: UL RECOGNIZED 94V-0 FLAMMABILITY FOR BOBBIN
NOTES: UNLESS OTHERWISE SPECIFIED.

CODE IDENT	MFG. P/N	DESCRIPTION	ITEM NO.
AUTOCAD SOLIDWORKS SIGN	X		
DATE	3/27/03		
PARTS LIST		CWS Coil Winding Specialist. www.cwcoilwinding.com	
TITLE:		Common Mode Line Chokes High Inductance Series	
DRAWN	TKK	DATE	3/27/03
CHKD	JL/AU	APPD.	TKK
SIZE	PM-H_SERIES	REV	A
SCALE	1=1	SHEET	1 OF 1